

	2.2KW	1.5KW	
0		0	*
1		0	*
2		1	*
3		400	*
4		400	*
5		400	*
6		2.5	
7		0.5	*
8		220	
9		13	14 *
10		6.5	7 *
11		0	*
12	NULL		
13		0	
14		20	
15		20	
16		20	
17		20	
18		40	
19		40	
20		80	
21		80	
22		0	
23		1	
24		1	
25		0	
26		0	
27		0.5	
28		0.5	
29		0	
30		0	
31		2	
32		5	
33		150	
34		0.5	
35	NULL		
36	NULL		
37	NULL		
38	NULL		
39	NULL		
40	NULL		
41		8	6
42		5	
43		0	
44		2	3
45		3	
46		14	
47		22	
48		24	
49		23	

50	1	
51	5	
52	3	
53	0	0 alarm?
54	0	
55	100	
56	0	
57	0	
58	0	
59	0.5	
60	0	
61	0	
62	0.5	
63	0.1	
64	1	
65	0	
66	0	
67	NULL	
68	NULL	
69	NULL	
70	1	1 set to 0 for 0-10V
71	20	
72	400	
73	0	100
74	0	
75	0	
76	0	
77	0	
78	0	
79	0.01	
80	0	
81	0	
82	0	
83	0	
84	0	
85	0	
86	15	
87	20	
88	25	
89	30	
90	35	
91	40	
92	0.5	
93	10	
94	15	
95	20	
96	25	
97	30	
98	35	
99	40	

100	45	
101	10	
102	10	
103	0	
104	0	
105	0	
106	0	
107	0	
108	0	
109	0	
110	0	
111	0	
112	0	
113	0	
114	0	
115	0	
116	0	
117	0	
118	1	
119	150	
120	0	
121	5	
122 NULL		
123	0	
124	0	
125	1	
126	0	
127 NULL		
128 NULL		
129 NULL		
130	0	
131	60	
132	5	
133	60	
134	60	
135	95	
136	30	
137	80	
138	20	
139	20	
140 NULL		
141	220	
142	11	7 *
143	4	4 *
144	1440	1440 *
145	2	
146	40	
147	0	
148 null		
149 null		

150	1	
151	0	
152	1	
153	0	
154	0.5	
155	0	
156	100	
157	5	
158	0	
159	0	
160	0	
161	100	
162	0	
163	0	
164	1	
165	0	
166	0	
167	0	
168	0	
169 null		
170	0	
171	7	
172	0	
173	255	
174	11	7
175	0	
176	0	
177 elud		
178 elun		
179 errn		
180 errn		
181 ur 1.00		

2.2KW

<https://www.cnczone.com/forums/spindles-vfd/236092-huanyang-vfd-v-f-curve-low-speed.html>

PD000=0 for Parameter unlock (1) for Parameter Lock

PD001=0 (1 For Remote Control)

PD002=0

PD003=400

PD004=400

PD005=400

PD007=20

PD008=220

PD011=120 (Minimum Setting 120) This can be set at 100 But 120 is a safer number to use with this VFD

PD009=15

PD010=8

PD13= 08 is for Factory reset, Only use this to set VFD to Factory Default Settings

PD014 Accel=12 (Adjust to suit)

PD015 Deccl=12 (Adjust to suit) (PD15 is ignored IF PD26=1 Then the Spindle will Coast to a Stop)

PD141=220 (Motor Rated Voltage)

PD142=9 (Motor Max Amps) (Set for your motor Amp Rating 2.2Kw Spindle 9 amp Max)

(Set for your motor Amp Rating 1.5Kw Spindle 7 amp Max)

PD143=2 (Motor Number of Poles)

PD144=3000 (Max Motor RPM) =3,000= (24,000)

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